

* **Economical Finishing Recipes** **وصفات تجهيز اقتصاديه**

Recipe No. 1 (Smooth handle) **نعومه سطح**

GBsilicon SIE/MM/SKS Plus	20-40 g/l (it can also be used	exhaust e.g. 2%)
GBdetergent High Conc./3D	2- 4 g/l	
GBcid AS (PH 5.5-6)	1 g/l	

Pick up 70%
Dry - cure 45 Sec./170 °C
Calendaring

Recipe No. 2 (Soft handle) + hydrophilic **سقاوه وتشرب**

GBsilicon GB /ME/	20-40 g/l (it can also be used in exhaust e.g. 2 %)
(SKS NEW لتجهيز الفوط) Or GBsoft GB/D (if no silicon is needed)	

GBdetergent High Conc./3D	2- 4 g/l
GBcid AS (PH 5.5-6)	1 g/l

Pick up 70%
Dry - cure 45 Sec./170 °C
Calendaring

Recipe No. 3 (Smooth & full handle) **نعومه سطح وملى ووتقليل التفيزير والتفصيد**

GBret GB & GBsilicon SKS Plus	20- 40 g/l
GBdetergent High Conc./3D	2-4 g/l
GBcid AS (PH 6)	1 g/l

Pick up 70%
Dry - cure 45 Sec./170 °C
Calendaring

* **up to date New finishing handle :**

- **GBsilicon Suppera (hydrophilic)** **سقاوه وتشرب**

- **GBsilicon Excel (very smooth)** **نعومه سطح**

ISO 9001:2015

ISO 14001:2015

ISO 45001:2018

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